

**PRODUCT FACT SHEET****ADHERE INDUSTRIAL  
CARTON SEALING TAPE****PRODUCT**

1.90 mil Adhere Industrial Hot Melt Carton Sealing Tape

**DESCRIPTION**

Film: Biaxially Oriented Polypropylene  
 Total Thickness: 1.90 mils  
 Adhesive: Hot Melt  
 Color: Clear

**PHYSICAL PROPERTIES**

Tensile Strength (LBS/in):	23	PSTC-131*	(ASTM D3759**)
Elongation (% at Break):	160 maximum	PSTC-131	(ASTM D3759)
180° Peel Adhesion (OZ/IN):	36	PSTC-101	(ASTM D3330***)

**APPLICATION TEMPERATURE**

45° F to 120° F

**OPERATING TEMPERATURE**

-10° F to 140° F nominal range. Contact your STA representative to determine actual temperature range specific to a particular application.

**TYPICAL APPLICATIONS**

For sealing boxes and other packaging applications subjected to normal shipping hazards.

**APPLICATION & OPERATING CONDITIONS:**

The conditions at which the tape is unwound and applied to the substrate. Under normal conditions, the tape should unwind and adhere to the substrate properly and perform as normally expected. The tape should be used within 1 year of the date of shipment.

**NOTES:**

The information listed above has been obtained from controlled laboratory tests and is reliable, but should not be used for the purpose of writing specifications. It is offered in good faith, but without guarantee, as conditions and methods of use of our products are beyond our control. It is recommended that the prospective user determine their suitability before adapting them on a commercial scale.

\*Pressure Sensitive Tape Council

\*\*ASTM Standard D3759, "Standard Test Method for Tensile Strength and Elongation of Pressure-Sensitive Tapes," ASTM International, West Conshohocken, PA, [www.astm.org](http://www.astm.org)

\*\*\*ASTM Standard D3330, "Standard Test Method for Peel Adhesion of Pressure-Sensitive Tape," ASTM International, West Conshohocken, PA, [www.astm.org](http://www.astm.org)

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